

SAFETY DATA SHEET

Creation Date 29-Jul-2014

Revision Date 14-Feb-2020

Revision Number 2

1. Identification

Product Name (+)-Limonene

Cat No. : L04733

CAS-No 5989-27-5
Synonyms (+)-Dipentene; D-Limonene

Recommended Use Laboratory chemicals.
Uses advised against Food, drug, pesticide or biocidal product use.
Details of the supplier of the safety data sheet

Company

Alfa Aesar
Thermo Fisher Scientific Chemicals, Inc.
30 Bond Street
Ward Hill, MA 01835-8099
Tel: 800-343-0660
Fax: 800-322-4757
Email: tech@alfa.com
www.alfa.com

Emergency Telephone Number

During normal business hours (Monday-Friday, 8am-7pm EST), call (800) 343-0660.
After normal business hours, call Carechem 24 at (866) 928-0789.

2. Hazard(s) identification

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids	Category 3
Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 2
Skin Sensitization	Category 1
Aspiration Toxicity	Category 1

Label Elements

Signal Word

Danger

Hazard Statements

Flammable liquid and vapor
May be fatal if swallowed and enters airways
Causes skin irritation
Causes serious eye irritation

May cause an allergic skin reaction



Precautionary Statements

Prevention

Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace
Keep away from heat/sparks/open flames/hot surfaces. - No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof electrical/ventilating/lighting/equipment
Use only non-sparking tools
Take precautionary measures against static discharge

Skin

If skin irritation or rash occurs: Get medical advice/attention
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention

Ingestion

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
Do NOT induce vomiting

Fire

In case of fire: Use CO2, dry chemical, or foam for extinction

Storage

Store locked up
Store in a well-ventilated place. Keep cool

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Very toxic to aquatic life with long lasting effects

3. Composition/Information on Ingredients

Component	CAS-No	Weight %
D-Limonene	5989-27-5	>95

4. First-aid measures

General Advice If symptoms persist, call a physician.

Eye Contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Skin Contact Wash off immediately with plenty of water for at least 15 minutes. Get medical attention.

Inhalation	Remove to fresh air. Get medical attention. Risk of serious damage to the lungs (by aspiration). If not breathing, give artificial respiration.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Call a physician or poison control center immediately. If vomiting occurs naturally, have victim lean forward.
Most important symptoms and effects	Difficulty in breathing. May cause allergic skin reaction. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing
Notes to Physician	Treat symptomatically

<h2>5. Fire-fighting measures</h2>

Suitable Extinguishing Media	Water spray, carbon dioxide (CO ₂), dry chemical, alcohol-resistant foam. Water mist may be used to cool closed containers.
Unsuitable Extinguishing Media	Do not use a solid water stream as it may scatter and spread fire
Flash Point	48 °C / 118.4 °F
Method -	No information available
Autoignition Temperature	255 °C / 491 °F
Explosion Limits	
Upper	No data available
Lower	No data available
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical

Flammable. Risk of ignition. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Thermal decomposition can lead to release of irritating gases and vapors. Keep product and empty container away from heat and sources of ignition. Containers may explode when heated. Vapors may form explosive mixtures with air. Do not allow run-off from fire-fighting to enter drains or water courses.

Hazardous Combustion Products

Carbon monoxide (CO). Carbon dioxide (CO₂).

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA

Health	Flammability	Instability	Physical hazards
3	2	0	N/A

<h2>6. Accidental release measures</h2>

Personal Precautions	Use personal protective equipment as required. Ensure adequate ventilation. Remove all sources of ignition. Take precautionary measures against static discharges.
Environmental Precautions	Do not flush into surface water or sanitary sewer system. Do not allow material to contaminate ground water system. Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained.
Methods for Containment and Clean Up	Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

7. Handling and storage

Handling	Wear personal protective equipment/face protection. Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Avoid ingestion and inhalation. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. Take precautionary measures against static discharges.
Storage	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame.

8. Exposure controls / personal protection

Exposure Guidelines	This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.
Engineering Measures	Ensure adequate ventilation, especially in confined areas. Use explosion-proof electrical/ventilating/lighting/equipment. Ensure that eyewash stations and safety showers are close to the workstation location.
Personal Protective Equipment	
Eye/face Protection	Tight sealing safety goggles. Face protection shield.
Skin and body protection	Wear appropriate protective gloves and clothing to prevent skin exposure.
Respiratory Protection	Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
Hygiene Measures	Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Physical State	Liquid
Appearance	Light yellow
Odor	sweet
Odor Threshold	No information available
pH	No information available
Melting Point/Range	-74 °C / -101.2 °F
Boiling Point/Range	175.4 - 176 °C / 347.7 - 348.8 °F
Flash Point	48 °C / 118.4 °F
Evaporation Rate	No information available
Flammability (solid,gas)	Not applicable
Flammability or explosive limits	
Upper	No data available
Lower	No data available
Vapor Pressure	2.1 hPa @ 20.0 °C
Vapor Density	No information available
Specific Gravity	0.841
Solubility	Insoluble in water
Partition coefficient; n-octanol/water	No data available
Autoignition Temperature	255 °C / 491 °F
Decomposition Temperature	No information available
Viscosity	0.844 mPas @ 25°C
Molecular Formula	C10 H16
Molecular Weight	136.24

10. Stability and reactivity

Reactive Hazard	None known, based on information available
Stability	Stable under normal conditions.
Conditions to Avoid	Incompatible products. Excess heat. Keep away from open flames, hot surfaces and sources of ignition.
Incompatible Materials	Acids, Strong oxidizing agents, Strong reducing agents
Hazardous Decomposition Products	Carbon monoxide (CO), Carbon dioxide (CO ₂)
Hazardous Polymerization	Hazardous polymerization does not occur.
Hazardous Reactions	None under normal processing.

11. Toxicological information

Acute Toxicity

**Product Information
Component Information**

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
D-Limonene	LD50 = 5200 mg/kg (Rat)	LD50 > 5 g/kg (Rabbit)	Not listed

Toxicologically Synergistic Products No information available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Irritation	Irritating to eyes and skin
Sensitization	May cause sensitization by skin contact
Carcinogenicity	The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component	CAS-No	IARC	NTP	ACGIH	OSHA	Mexico
D-Limonene	5989-27-5	Not listed	Not listed	Not listed	Not listed	Not listed

Mutagenic Effects	No information available
Reproductive Effects	No information available.
Developmental Effects	No information available.
Teratogenicity	No information available.
STOT - single exposure	None known
STOT - repeated exposure	None known
Aspiration hazard	No information available
Symptoms / effects,both acute and delayed	Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing
Endocrine Disruptor Information	No information available
Other Adverse Effects	The toxicological properties have not been fully investigated.

12. Ecological information

Ecotoxicity

The product contains following substances which are hazardous for the environment. Very toxic to aquatic organisms, may cause

long-term adverse effects in the aquatic environment.

Component	Freshwater Algae	Freshwater Fish	Microtox	Water Flea
D-Limonene	Not listed	LC50: = 35 mg/L, 96h (Oncorhynchus mykiss) LC50: 0.619 - 0.796 mg/L, 96h flow-through (Pimephales promelas)	Not listed	Not listed

Persistence and Degradability Insoluble in water May persist based on information available.

Bioaccumulation/ Accumulation No information available.

Mobility . Is not likely mobile in the environment due its low water solubility.

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No UN2052
 Proper Shipping Name DIPENTENE
 Hazard Class 3
 Packing Group III

TDG

UN-No UN2052
 Proper Shipping Name DIPENTENE
 Hazard Class 3
 Packing Group III

IATA

UN-No UN2052
 Proper Shipping Name DIPENTENE
 Hazard Class 3
 Packing Group III

IMDG/IMO

UN-No UN2052
 Proper Shipping Name DIPENTENE
 Hazard Class 3
 Packing Group III

15. Regulatory information

United States of America Inventory

Component	CAS-No	TSCA	TSCA Inventory notification - Active/Inactive	TSCA - EPA Regulatory Flags
D-Limonene	5989-27-5	X	ACTIVE	-

Legend:

TSCA - Toxic Substances Control Act, (40 CFR Part 710)
 X - Listed
 - - Not Listed

TSCA 12(b) - Notices of Export Not applicable

International Inventories

Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Australia (AICS), China (IECSC), Korea (ECL).

Component	CAS-No	DSL	NDSL	EINECS	PICCS	ENCS	AICS	IECSC	KECL
D-Limonene	5989-27-5	X	-	227-813-5	X	X	X	X	KE-24397

U.S. Federal Regulations

SARA 313	Not applicable
SARA 311/312 Hazard Categories	See section 2 for more information
CWA (Clean Water Act)	Not applicable
Clean Air Act	Not applicable
OSHA - Occupational Safety and Health Administration	Not applicable
CERCLA	Not applicable
California Proposition 65	This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
D-Limonene	-	-	-	X	-

U.S. Department of Transportation

Reportable Quantity (RQ):	N
DOT Marine Pollutant	N
DOT Severe Marine Pollutant	N

U.S. Department of Homeland Security	This product does not contain any DHS chemicals.
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Other International Regulations

Mexico - Grade	Moderate risk, Grade 2
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16. Other information

Prepared By	Health, Safety and Environmental Department Email: tech@alfa.com www.alfa.com
Creation Date	29-Jul-2014
Revision Date	14-Feb-2020
Print Date	14-Feb-2020
Revision Summary	SDS authoring systems update, replaces ChemGes SDS No. 5989-27-5/3.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS