

# SAFETY DATA SHEET

Creation Date 29-Jul-2014

Revision Date 21-Dec-2025

Revision Number 4

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

## 1. Identification

**Product Name** (+)-Limonene

**Cat No. :** L04733

**CAS No** 5989-27-5  
**Synonyms** (+)-Dipentene; D-Limonene

**Recommended Use** Laboratory chemicals.  
**Uses advised against** Food, drug, pesticide or biocidal product use.

### Details of the supplier of the safety data sheet

#### Company

Thermo Fisher Scientific Chemicals, Inc.  
30 Bond Street  
Ward Hill, MA 01835-8099  
Tel: 800-343-0660  
Fax: 800-322-4757

#### **Emergency Telephone Number**

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11  
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99  
**CHEMTREC** Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

## 2. Hazard(s) identification

### Classification

This chemical is considered hazardous according to [US] OSHA (29 CFR 1910.1200, 2024)

Flammable liquids	Category 3
Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 2
Skin Sensitization	Category 1
Aspiration Toxicity	Category 1

### Label Elements

#### **Signal Word**

Danger

#### **Hazard Statements**

Flammable liquid and vapor

May be fatal if swallowed and enters airways  
May cause an allergic skin reaction  
Causes skin irritation  
Causes serious eye irritation



**Precautionary Statements**

**Prevention**

Avoid breathing dust/fume/gas/mist/vapors/spray  
Wash face, hands and any exposed skin thoroughly after handling  
Wear protective gloves/protective clothing/eye protection/face protection  
Contaminated work clothing should not be allowed out of the workplace  
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking  
Keep container tightly closed  
Ground and bond container and receiving equipment  
Use explosion-proof electrical/ventilating/lighting equipment  
Take action to prevent static discharges  
Use non-sparking tools

**Skin**

If skin irritation or rash occurs: Get medical advice/attention  
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower  
Take off contaminated clothing and wash before reuse

**Eyes**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
If eye irritation persists: Get medical advice/attention

**Ingestion**

IF SWALLOWED: Immediately call a POISON CENTER or doctor  
Do NOT induce vomiting

**Fire**

In case of fire: Use CO2, dry chemical, or foam to extinguish

**Storage**

Store locked up  
Store in a well-ventilated place. Keep cool

**Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Very toxic to aquatic life with long lasting effects

**Hazards classified under paragraph (d)(1)(ii) of 1910.1200**

No information available

**3. Composition/information on Ingredients**

Component	CAS No	Weight %
D-Limonene	5989-27-5	<=100

**4. First-aid measures**

**General Advice** If symptoms persist, call a physician.

<b>Eye Contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Skin Contact</b>	Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.
<b>Inhalation</b>	Remove to fresh air. If not breathing, give artificial respiration. Risk of serious damage to the lungs (by aspiration). Get medical attention if symptoms occur.
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Call a physician or poison control center immediately. If vomiting occurs naturally, have victim lean forward.
<b>Most important symptoms and effects</b>	None reasonably foreseeable. May cause allergic skin reaction. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing
<b>Notes to Physician</b>	Treat symptomatically

**5. Fire-fighting measures**

<b>Suitable Extinguishing Media</b>	Water spray, carbon dioxide (CO <sub>2</sub> ), dry chemical, alcohol-resistant foam. Water mist may be used to cool closed containers.
<b>Unsuitable Extinguishing Media</b>	Do not use a solid water stream as it may scatter and spread fire
<b>Flash Point</b>	48 °C / 118.4 °F
<b>Method -</b>	No information available
<b>Autoignition Temperature</b>	255 °C / 491 °F
<b>Explosion Limits</b>	
<b>Upper</b>	No data available
<b>Lower</b>	No data available
<b>Sensitivity to Mechanical Impact</b>	No information available
<b>Sensitivity to Static Discharge</b>	No information available

**Specific Hazards Arising from the Chemical**  
 Flammable. Risk of ignition. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Thermal decomposition can lead to release of irritating gases and vapors. Keep product and empty container away from heat and sources of ignition. Containers may explode when heated. Vapors may form explosive mixtures with air. Do not allow run-off from fire-fighting to enter drains or water courses.

**Hazardous Combustion Products**  
 Carbon monoxide (CO). Carbon dioxide (CO<sub>2</sub>).

**Protective Equipment and Precautions for Firefighters**  
 As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

<b>NFPA</b>				
	<b>Health</b>	<b>Flammability</b>	<b>Instability</b>	<b>Physical hazards</b>
	3	2	0	N/A

**6. Accidental release measures**

<b>Personal Precautions</b>	Use personal protective equipment as required. Ensure adequate ventilation. Remove all sources of ignition. Take precautionary measures against static discharges.
<b>Environmental Precautions</b>	Do not flush into surface water or sanitary sewer system. Do not allow material to

contaminate ground water system. Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained.

**Methods for Containment and Clean Up** Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

**7. Handling and Storage**

**Handling** Wear personal protective equipment/face protection. Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Avoid ingestion and inhalation. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Use only non-sparking tools.

**Storage.** Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame. Incompatible Materials. Acids. Strong oxidizing agents. Strong reducing agents.

**8. Exposure controls / personal protection**

**Exposure Guidelines** This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

**Engineering Measures** Ensure adequate ventilation, especially in confined areas. Use explosion-proof electrical/ventilating/lighting equipment. Ensure that eyewash stations and safety showers are close to the workstation location.

**Personal Protective Equipment**

**Eye/face Protection** Tight sealing safety goggles. Face protection shield.

**Skin and body protection** Wear appropriate protective gloves and clothing to prevent skin exposure.

**Respiratory Protection** Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

**Recommended Filter type:** Organic gases and vapours filter. Type A. Brown. conforming to EN14387.

**Hygiene Measures** Handle in accordance with good industrial hygiene and safety practice.

**9. Physical and chemical properties**

**Appearance**

**Physical State** Liquid  
**Color** Light yellow  
**Odor** sweet  
**Odor Threshold** No information available

**Property**

**Melting Point/Range** -74 °C / -101.2 °F  
**Softening Point** No data available  
**Boiling Point/Range** 175.4 - 176 °C / 347.7 - 348.8 °F  
**Flash Point** 48 °C / 118.4 °F  
**Flammability (liquid)** Flammable  
**Flammability (solid,gas)** Not applicable  
**Explosion Limits** **Lower** 0.7 Vol%  
**Upper** 6.1 Vol%  
**Autoignition Temperature** 255 °C / 491 °F

**Remarks**      • **Method**

**Method -** No information available  
On basis of test data  
Liquid

<b>Decomposition Temperature</b>	No data available	
<b>pH</b>	Not applicable	
<b>Viscosity</b>	0.844 mPas @ 25°C	
<b>Water Solubility</b>	Insoluble	
<b>Solubility in other solvents</b>	No information available	
<b>Partition Coefficient (n-octanol/water)</b>		
<b>Component</b>	<b>log Pow</b>	
D-Limonene	4.38	
<b>Vapor Pressure</b>	2.1 hPa @ 20.0 °C	
<b>Density / Specific Gravity</b>	0.841	
<b>Bulk Density</b>	Not applicable	Liquid
<b>Vapor Density</b>	No data available	(Air = 1.0)
<b>Particle characteristics</b>	Not applicable (liquid)	

**Other Information**

<b>Molecular Formula</b>	C10 H16
<b>Molecular Weight</b>	136.24
<b>Explosive Properties</b>	explosive air/vapour mixtures possible

**10. Stability and reactivity**

<b>Reactive Hazard</b>	None known, based on information available
<b>Stability</b>	Stable under normal conditions.
<b>Conditions to Avoid</b>	Incompatible products. Excess heat. Keep away from open flames, hot surfaces and sources of ignition.
<b>Incompatible Materials</b>	Acids, Strong oxidizing agents, Strong reducing agents
<b>Hazardous Decomposition Products</b>	Carbon monoxide (CO), Carbon dioxide (CO <sub>2</sub> )
<b>Hazardous Polymerization</b>	Hazardous polymerization does not occur.
<b>Hazardous Reactions</b>	None under normal processing.

**11. Toxicological information**

**Information on expected route of exposure**

<b>Inhalation</b>	May produce an allergic reaction.
<b>Ingestion</b>	May cause allergic reaction. May be harmful if swallowed. Potential for aspiration if swallowed. Harmful if swallowed.
<b>Eyes</b>	Sensitization. Avoid contact with eyes. May cause irritation.
<b>Skin</b>	Avoid contact with skin. May cause irritation. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

**Toxicology data for the components**

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
D-Limonene	LD50 = 5200 mg/kg ( Rat )	LD50 > 5 g/kg ( Rabbit )	-

<b>Toxicologically Synergistic Products</b>	No information available
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<b>(b) skin corrosion/irritation;</b>	Category 2 Based on available data, the classification criteria are not met
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(c) serious eye damage/irritation; Based on available data, the classification criteria are not met

(d) respiratory or skin sensitization;

Respiratory  
Skin

Based on available data, the classification criteria are not met  
Based on available data, the classification criteria are not met  
Category 1

May cause sensitization by skin contact

(e) germ cell mutagenicity;

Based on available data, the classification criteria are not met

(f) carcinogenicity;

Based on available data, the classification criteria are not met

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
D-Limonene	5989-27-5	Not listed				

(g) reproductive toxicity;

Based on available data, the classification criteria are not met

(h) STOT-single exposure;

Based on available data, the classification criteria are not met

(i) STOT-repeated exposure;

Based on available data, the classification criteria are not met

Target Organs

None known.

(j) aspiration hazard;

Category 1

Based on available data, the classification criteria are not met

Symptoms / effects,both acute and delayed

Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing.

Other Adverse Effects

The toxicological properties have not been fully investigated.

Endocrine Disrupting Properties

This product does not contain any known or suspected endocrine disruptors.

## 12. Ecological information

### Ecotoxicity

The product contains following substances which are hazardous for the environment. Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Component	Freshwater Algae	Freshwater Fish	Microtox	Water Flea
D-Limonene	Not listed	LC50: = 35 mg/L, 96h (Oncorhynchus mykiss) LC50: 0.619 - 0.796 mg/L, 96h flow-through (Pimephales promelas)	Not listed	Not listed

Persistence and Degradability

May persist

Bioaccumulation/ Accumulation

No information available.

Mobility

. Is not likely mobile in the environment due its low water solubility.

Component	log Pow
D-Limonene	4.38

### 13. Disposal considerations

**Waste Disposal Methods** Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

### 14. Transport information

**DOT**

UN-No UN2052  
 Proper Shipping Name DIPENTENE  
 Hazard Class 3  
 Packing Group III

**TDG**

UN-No UN2052  
 Proper Shipping Name DIPENTENE  
 Hazard Class 3  
 Packing Group III

**IATA**

UN-No UN2052  
 Proper Shipping Name DIPENTENE  
 Hazard Class 3  
 Packing Group III

**IMDG/IMO**

UN-No UN2052  
 Proper Shipping Name DIPENTENE  
 Hazard Class 3  
 Packing Group III

### 15. Regulatory Information

**United States of America Inventory**

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
D-Limonene	5989-27-5	X	ACTIVE	-

**Legend:**

TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)  
 X - Listed  
 '-' - Not Listed

**TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT)** Not applicable

**TSCA 12(b) - Notices of Export** Not applicable

**International Inventories**

China, X = listed, Australia, U.S.A. (TSCA), Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Australia (AICS), Korea (KECL), China (IECSC), Japan (ENCS), Philippines (PICCS), Taiwan (TCSI), Japan (ISHL), New Zealand (NZIoC), Japan (ISHL).

Component	CAS No	DSL	NDSL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
D-Limonene	5989-27-5	X	-	227-813-5	X	X	X	X	X	KE-24397

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

**U.S. Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

**SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

**CWA (Clean Water Act)** Not applicable

**Clean Air Act** Not applicable

**OSHA - Occupational Safety and Health Administration** Not applicable

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**California Proposition 65** This product does not contain any Proposition 65 chemicals.

**U.S. State Right-to-Know Regulations**

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
D-Limonene	-	-	-	X	-

**U.S. Department of Transportation**

Reportable Quantity (RQ): N  
DOT Marine Pollutant N  
DOT Severe Marine Pollutant N

**U.S. Department of Homeland Security** This product does not contain any DHS chemicals.

**Other International Regulations**

**Mexico - Grade** Moderate risk, Grade 2

**Authorisation/Restrictions according to EU REACH**

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
D-Limonene	5989-27-5	-	Use restricted. See entry 75. (see link for restriction details)	-

**REACH links**

<https://echa.europa.eu/substances-restricted-under-reach>

**Safety, health and environmental regulations/legislation specific for the substance or mixture**

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
D-Limonene	5989-27-5	Listed	Not applicable	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

#### Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
D-Limonene	5989-27-5	Not applicable	Not applicable	Not applicable	Not applicable

## 16. Other Information

**Prepared By**

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**Revision Summary**

Updated to the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) which published its Final Rule in the Federal Register revising the Hazard Communication Standard (HCS/HazCom), 29 CFR 1910.1200 (2024) (HCS §1910.1200, 2024), May 20, 2024, effective July 19, 2024.

#### Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

**End of SDS**