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SAFETY DATA SHEET		Revision Date: 06/02/2015
		Print Date: 6/11/2015
		SDS Number: R0091437
PARTS Master® 80W90 GEAR OIL		Version: 1.2
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29 CFR 1910.1200 (OSHA HazCom 2012)

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Trade name : PARTS Master® 80W90
GEAR OIL

Recommended use of the chemical and restrictions on use

Details of the supplier of the safety data sheet Ashland P.O. Box 2219 Columbus, OH 43216 United States of America EHS Customer Requests@ashland.com	Emergency telephone number 1-800-ASHLAND (1-800-274-5263) Regulatory Information Number 1-800-325-3751 Product Information 614-790-3333
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SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Skin irritation : Category 2
Eye irritation : Category 2A
Skin sensitization : Category 1

GHS Label element

Hazard pictograms :



Signal Word : Warning

Hazard Statements : Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.

Precautionary Statements : If medical advice is needed, have product container or label at hand.
Keep out of reach of children.
Read label before use.

Prevention:

Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.

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Wash skin thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Wear eye protection/ face protection.

Wear protective gloves.

Response:

IF ON SKIN: Wash with plenty of soap and water.

IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

If skin irritation or rash occurs: Get medical advice/ attention.

If eye irritation persists: Get medical advice/ attention.

Take off contaminated clothing and wash before reuse.

Disposal:

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Defatter

Hazardous components

Chemical Name	CAS-No.	Classification	Concentration (%)
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT NAPHTHENIC	64742-62-7	Not a hazardous substance or mixture.	21.10
MINERAL OIL		Not a hazardous substance or mixture.	1.39
ALKYL PHOSPHATE		Skin Corr. 1B; H314 Eye Dam. 1; H318 STOT SE 3; H335	1.02
LONG-CHAIN ALKYL AMINE		Acute Tox. 4; H302 Acute Tox. 2; H330 Acute Tox. 3; H311	0.34

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		Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410	
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SECTION 4. FIRST AID MEASURES

General advice	: Move out of dangerous area. Show this safety data sheet to the doctor in attendance. Do not leave the victim unattended.
If inhaled	: If breathed in, move person into fresh air. If unconscious place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	: Remove contaminated clothing. If irritation develops, get medical attention. If on skin, rinse well with water. Wash contaminated clothing before re-use.
In case of eye contact	: Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye.
If swallowed	: Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	: Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include: stomach or intestinal upset (nausea, vomiting, diarrhea) irritation (nose, throat, airways) Dizziness Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.
Notes to physician	: No hazards which require special first aid measures.

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SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Water spray
Foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : carbon dioxide and carbon monoxide
Hydrocarbons
Oxides of phosphorus
- Specific extinguishing methods :
- Product is compatible with standard fire-fighting agents.
- Further information : Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.
- Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.
- Other information : Comply with all applicable federal, state, and local regulations.

SECTION 7. HANDLING AND STORAGE

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- Advice on safe handling : Do not breathe vapours/dust.
Do not smoke.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Container hazardous when empty.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
Smoking, eating and drinking should be prohibited in the application area.
For personal protection see section 8.
Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Electrical installations / working materials must comply with the technological safety standards.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT NAPHTHENIC	64742-62-7	PEL	500 ppm 2,000 mg/m3	OSHA_TRANS
		REL	5 mg/m3 Mist.	NIOSH/GUIDE
		STEL	10 mg/m3 Mist.	NIOSH/GUIDE
		PEL	5 mg/m3 Mist.	OSHA_TRANS
MINERAL OIL		REL	5 mg/m3 Mist.	NIOSH/GUIDE
		STEL	10 mg/m3 Mist.	NIOSH/GUIDE
		PEL	5 mg/m3 Mist.	OSHA_TRANS
		TWA	5 mg/m3 Mist.	TN OEL
		TWA	5 mg/m3 Inhalable fraction.	ACGIH

- Engineering measures : Provide sufficient mechanical (general and/or local exhaust)

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ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Personal protective equipment

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Wear chemical splash goggles when there is the potential for exposure of the eyes to liquid, vapor or mist.

Skin and body protection : Wear as appropriate:
impervious clothing
Safety shoes
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Discard gloves that show tears, pinholes, or signs of wear.
Wear resistant gloves (consult your safety equipment supplier).

Hygiene measures : Wash hands before breaks and at the end of workday.
When using do not eat or drink.
When using do not smoke.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state : liquid

Colour : amber

Odour : No data available

Odour Threshold : No data available

pH : No data available

: No data available

Boiling point/boiling range : > 424.9 °F / 218.3 °C
(1013.333 hPa)

Flash point : > 432 °F / > 222 °C
Method: Cleveland open cup

Evaporation rate : > 1
Ethyl Ether

Flammability (solid, gas) : No data available

Upper explosion limit : No data available

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Lower explosion limit : No data available
 Vapour pressure : < 0.1000000 mmHg
 Relative vapour density : > 1AIR=1
 Relative density : 0.89 (60.00 °F)
 Density : 0.8916 g/cm3 (15.56 °C)
 Solubility(ies)
 Water solubility : No data available
 Solubility in other solvents : No data available
 Partition coefficient: n-octanol/water : No data available
 Thermal decomposition : No data available
 Viscosity
 Viscosity, dynamic : No data available
 Viscosity, kinematic : 146 mm2/s (40 °C)
 Oxidizing properties : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.
 Chemical stability : Stable under recommended storage conditions.
 Possibility of hazardous reactions : Product will not undergo hazardous polymerization.
 Incompatible materials : Strong oxidizing agents
 Hazardous decomposition products : carbon dioxide and carbon monoxide

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation
 Skin contact
 Eye Contact

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Ingestion

Acute toxicity

Not classified based on available information.

Components:

DISTILLATES (PETROLEUM), HYDROTREATED LIGHT NAPHTHENIC:

Acute oral toxicity : LD 50 (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5.58 mg/l
 Exposure time: 4 h
 Test atmosphere: dust/mist
 Assessment: Not classified as acutely toxic by inhalation under GHS.
 Remarks: No mortality observed at this dose.

Acute dermal toxicity : LD 50 (Rabbit): > 5,000 mg/kg
 Remarks: No mortality observed at this dose.

LD 50 (Rabbit): > 2,000 mg/kg
 Assessment: Not classified as acutely toxic by dermal absorption under GHS.

LONG-CHAIN ALKYL AMINE:

Acute oral toxicity :
 Assessment: The component/mixture is classified as acute oral toxicity, category 4.

Acute inhalation toxicity : Assessment: The component/mixture is classified as acute inhalation toxicity, category 2.

Acute dermal toxicity : Assessment: The component/mixture is classified as acute dermal toxicity, category 3.

Skin corrosion/irritation

Causes skin irritation.

Product:

Remarks: May cause skin irritation and/or dermatitis.

Result: Repeated exposure may cause skin dryness or cracking.

Components:

DISTILLATES (PETROLEUM), HYDROTREATED LIGHT NAPHTHENIC:

Species: Rabbit

Result: Not irritating to skin

MINERAL OIL:

Result: Mildly irritating to skin

ALKYL PHOSPHATE:

Result: Corrosive to skin

LONG-CHAIN ALKYL AMINE:

Result: Corrosive after 3 minutes to 1 hour of exposure

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Serious eye damage/eye irritation

Causes serious eye irritation.

Product:

Remarks: Vapours may cause irritation to the eyes, respiratory system and the skin., Causes serious eye irritation.

Components:

DISTILLATES (PETROLEUM), HYDROTREATED LIGHT NAPHTHENIC:

Species: Rabbit

Result: Not irritating to eyes

MINERAL OIL:

Result: Mildly irritating to eyes

ALKYL PHOSPHATE:

Result: Corrosive to eyes

LONG-CHAIN ALKYL AMINE:

Result: Corrosive to eyes

Respiratory or skin sensitisation

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: Not classified based on available information.

Components:

DISTILLATES (PETROLEUM), HYDROTREATED LIGHT NAPHTHENIC:

Test Type: Buehler Test

Species: Guinea pig

Assessment: Does not cause skin sensitisation.

LONG-CHAIN ALKYL AMINE:

Assessment: May cause sensitisation by skin contact.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

Components:

ALKYL PHOSPHATE:

Assessment: May cause respiratory irritation.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Product:

No aspiration toxicity classification

Components:

DISTILLATES (PETROLEUM), HYDROTREATED LIGHT NAPHTHENIC:

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No aspiration toxicity classification

Further information

Product:

Remarks: No data available

Carcinogenicity:

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

DISTILLATES (PETROLEUM), HYDROTREATED LIGHT NAPHTHENIC:

Toxicity to fish : LL50 (Pimephales promelas (fathead minnow)): > 100 mg/l
 Exposure time: 96 h
 Test Type: static test
 Test substance: WAF
 Method: OECD Test Guideline 203
 Remarks: No toxicity at the limit of solubility

Toxicity to daphnia and other aquatic invertebrates : EL50 (Daphnia magna (Water flea)): > 10,000 mg/l
 Exposure time: 48 h
 Test Type: static test
 Test substance: WAF
 Method: OECD Test Guideline 202

Toxicity to algae : NOEL (Pseudokirchneriella subcapitata (green algae)): >= 100 mg/l
 End point: Growth inhibition
 Exposure time: 72 h
 Test Type: static test
 Test substance: WAF
 Method: OECD Test Guideline 201

Toxicity to fish (Chronic toxicity) : NOELR (Oncorhynchus mykiss (rainbow trout)): Calculated >= 1,000 mg/l
 Exposure time: 14 d

Toxicity to daphnia and other : NOEL (Daphnia (water flea)): 10 mg/l

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aquatic invertebrates
(Chronic toxicity)

Exposure time: 21 d
Test substance: WAF
Method: OECD Test Guideline 211

LONG-CHAIN ALKYL AMINE:

Ecotoxicology Assessment

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

Persistence and degradability

Components:

DISTILLATES (PETROLEUM), HYDROTREATED LIGHT NAPHTHENIC:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 2 - 4 %
Exposure time: 28 d
Method: OECD Test Guideline 301B

Bioaccumulative potential

Components:

No data available

Mobility in soil

Components:

No data available

Other adverse effects

No data available

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Harmful to aquatic life with long lasting effects.

Components:

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

General advice : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Dispose of in accordance with all applicable local, state and federal regulations.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Empty containers should be taken to an approved waste

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handling site for recycling or disposal.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International transport regulations

REGULATION

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT / LTD. QTY.
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U.S. DOT - ROAD

Not dangerous goods

U.S. DOT - RAIL

Not dangerous goods

U.S. DOT - INLAND WATERWAYS

Not dangerous goods

TRANSPORT CANADA - ROAD

Not dangerous goods

TRANSPORT CANADA - RAIL

Not dangerous goods

TRANSPORT CANADA - INLAND WATERWAYS

Not dangerous goods

INTERNATIONAL MARITIME DANGEROUS GOODS

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

Not dangerous goods

MEXICAN REGULATION FOR THE LAND TRANSPORT OF HAZARDOUS MATERIALS AND WASTES

Not dangerous goods

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***ORM = ORM-D, CBL = COMBUSTIBLE LIQUID**

Marine pollutant	no
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Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Acute Health Hazard

SARA 313 Component(s) : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania Right To Know

HEAVY PARAFFINIC DISTILLATE	64742-54-7	70.00 - 90.00 %
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT NAPHTHENIC	64742-62-7	20.00 - 30.00 %
LUBRICANT ADDITIVE	Not Assigned	5.00 - 10.00 %

New Jersey Right To Know

HEAVY PARAFFINIC DISTILLATE	64742-54-7	70.00 - 90.00 %
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT NAPHTHENIC	64742-62-7	20.00 - 30.00 %
LUBRICANT ADDITIVE	Not Assigned	5.00 - 10.00 %
MINERAL OIL	Not Assigned	1.00 - 5.00 %
ALKYL PHOSPHATE	Not Assigned	1.00 - 5.00 %
DISTILLATES (PETROLEUM), SOLVENT- DEWAXED HEAVY PARAFFINIC	64742-65-0	0.10 - 1.00 %

California Prop 65 : Proposition 65 warnings are not required for this product based on the results of a risk assessment.

The components of this product are reported in the following inventories:

TSCA	: On TSCA Inventory
DSL	: All components of this product are on the Canadian DSL.
AUSTR	: On the inventory, or in compliance with the inventory

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ENCS : On the inventory, or in compliance with the inventory

KECL : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

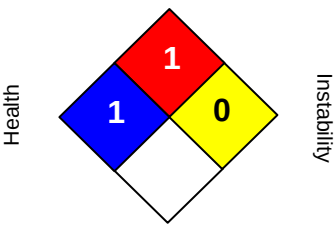
Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TSCA (USA)

SECTION 16. OTHER INFORMATION

Further information

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NFPA:	HMIS III:						
Flammability Health Instability Special hazard. 	<table border="1"> <tr> <td>HEALTH</td><td>1</td></tr> <tr> <td>FLAMMABILITY</td><td>1</td></tr> <tr> <td>PHYSICAL HAZARD</td><td>0</td></tr> </table> 0 = not significant, 1 = Slight, 2 = Moderate, 3 = High 4 = Extreme, * = Chronic	HEALTH	1	FLAMMABILITY	1	PHYSICAL HAZARD	0
HEALTH	1						
FLAMMABILITY	1						
PHYSICAL HAZARD	0						

NFPA Flammable and Combustible Liquids Classification

Combustible Liquid Class IIIB

Full text of H-Statements referred to under sections 2 and 3.

H302 Harmful if swallowed.

H311 Toxic in contact with skin.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H330 Fatal if inhaled.

H335 May cause respiratory irritation.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

Further information

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Sources of key data used to compile the Safety Data Sheet

Ashland internal data including own and sponsored test reports

The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This SDS has been prepared by Ashland's Environmental Health and Safety Department (1-800-325-3751).

List of abbreviations and acronyms that could be, but not necessarily are, used in this safety data sheet :

ACGIH : American Conference of Industrial Hygienists

BEI : Biological Exposure Index

CAS : Chemical Abstracts Service (Division of the American Chemical Society).

CMR : Carcinogenic, Mutagenic or Toxic for Reproduction

FG : Food grade

GHS : Globally Harmonized System of Classification and Labeling of Chemicals.

H-statement : Hazard Statement

IATA : International Air Transport Association.

IATA-DGR : Dangerous Goods Regulation by the "International Air Transport Association" (IATA).

ICAO : International Civil Aviation Organization

ICAO-TI (ICAO) : Technical Instructions by the "International Civil Aviation Organization"

IMDG : International Maritime Code for Dangerous Goods

ISO : International Organization for Standardization

logPow : octanol-water partition coefficient

LCxx : Lethal Concentration, for xx percent of test population

LDxx : Lethal Dose, for xx percent of test population.

ICxx : Inhibitory Concentration for xx of a substance

Ecxx : Effective Concentration of xx

N.O.S.: Not Otherwise Specified

OECD : Organization for Economic Co-operation and Development

OEL : Occupational Exposure Limit

P-Statement : Precautionary Statement

PBT : Persistent , Bioaccumulative and Toxic

PPE : Personal Protective Equipment

STEL : Short-term exposure limit

STOT : Specific Target Organ Toxicity

TLV : Threshold Limit Value

TWA : Time-weighted average

vPvB : Very Persistent and Very Bioaccumulative

WEL : Workplace Exposure Level

CERCLA : Comprehensive Environmental Response, Compensation, and Liability Act

DOT : Department of Transportation

FIFRA : Federal Insecticide, Fungicide, and Rodenticide Act

HMIRC : Hazardous Materials Information Review Commission

HMIS : Hazardous Materials Identification System

NFPA : National Fire Protection Association

NIOSH : National Institute for Occupational Safety and Health

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OSHA : Occupational Safety and Health Administration
 PMRA : Health Canada Pest Management Regulatory Agency
 RTK : Right to Know
 WHMIS : Workplace Hazardous Materials Information System