

## PVA

### Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878  
A safety data sheet is not required for this product. This document was created on a voluntary basis.  
SDS ID: UM00011  
Revision date: 22/12/2022 Supersedes version of: 05/03/2020 Version: 6.0

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

Product form : Mixture  
Trade name : PVA

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### 1.2.1. Relevant identified uses

Main use category : Professional use  
Use of the substance/mixture : 3D-Printer filament

#### 1.2.2. Uses advised against

Restrictions on use : This product must not be used in applications other than those identified above, without first seeking advice of the supplier

### 1.3. Details of the supplier of the safety data sheet

**Supplier**  
Ultimaker  
Watermolenweg 2  
4191 PN Geldermalsen - The Netherlands  
T +31 (0) 88 383 4000 (during office hours: 9 AM - 5 PM CET)  
[Product-Compliance@Ultimaker.com](mailto:Product-Compliance@Ultimaker.com)

### 1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number	Comment
Ireland	National Poisons Information Centre Beaumont Hospital	PO Box 1297 Beaumont Road 9 Dublin	+353 1 809 2566 (Healthcare professionals-24/7) +353 1 809 2166 (public, 8am - 10pm, 7/7)	
United Kingdom	National Health Service (NHS)		111 999 (in life-threatening emergencies)	
Wales	National Health Service (NHS)		0845 46 47	

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

**Classification according to Regulation (EC) No. 1272/2008 [CLP]**  
Not classified

#### Adverse physicochemical, human health and environmental effects

To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice.

### 2.2. Label elements

**Labelling according to Regulation (EC) No. 1272/2008 [CLP]**  
No labelling applicable

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### 2.3. Other hazards

Other hazards not contributing to the classification : Risk of thermal burns on contact with molten product.

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

Other information : This substance/mixture does not meet the PBT/vPvB criteria of REACH regulation, annex XIII.

Component	
Polyvinylalcohol (PVA) compound (25213-24-5)	PBT: not relevant – no registration required vPvB: not relevant – no registration required
Methanol (67-56-1)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

Component	
Polyvinylalcohol (PVA) compound(25213-24-5)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605
Methanol(67-56-1)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	Conc. (% w/w)	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Polyvinylalcohol (PVA) compound	(CAS-No.) 25213-24-5 (EC-No.) 607-648-9	> 96	Not classified
Methanol (Impurity)	(CAS-No.) 67-56-1 (EC-No.) 200-659-6 (EC Index-No.) 603-001-00-X	< 1	Flam. Liq. 2, H225 Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation), H331 STOT SE 1, H370

Full text of H- and EUH-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general : If you feel unwell, seek medical advice (show the label where possible).

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First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. In molten state: Hazardous vapours may be released.
First-aid measures after skin contact	: Wash skin with plenty of water and soap. Take off contaminated clothing. In case of contact with molten product, cool rapidly with water and seek immediate medical attention. Do not attempt to remove molten product from skin because skin will tear easily. Burns caused by molten material must be treated clinically.
First-aid measures after eye contact	: Rinse eyes with water as a precaution. In the event of contact with molten product: Immediately flush eyes thoroughly with water for at least 15 minutes. Get immediate medical advice/attention.
First-aid measures after ingestion	: If you feel unwell, seek medical advice.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects	: No acute and delayed symptoms and effects are observed.
Symptoms/effects after skin contact	: Risk of thermal burns on contact with molten product.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire: Water spray, Dry powder, Foam, Carbon dioxide.
Unsuitable extinguishing media	: Do not use a solid water stream as it may scatter and spread fire.

### 5.2. Special hazards arising from the substance or mixture

Explosion hazard	: Material can accumulate some static charge during transfer. Prevent build-up of electrostatic charges (e.g. by grounding).
Hazardous decomposition products in case of fire	: Under fire conditions, hazardous fumes will be present: Carbon dioxide, Carbon monoxide.

### 5.3. Advice for firefighters

Precautionary measures fire	: Do not allow run-off from fire-fighting to enter drains or water courses.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment. Refer to section 8.2. Remove contaminated clothing and shoes.
Emergency procedures	: None in particular. In molten state: Do not breathe vapours. Ventilate spillage area. Avoid contact with skin, eyes and clothing.

#### 6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
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### 6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

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### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Sweep up and put in a closed container for disposal. If melted: allow liquid to solidify before taking it up.  
Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For disposal of residues refer to section 13: "Disposal considerations".

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. In molten state: Do not breathe vapours. Avoid contact with skin, eyes and clothing. Wear personal protective equipment.  
Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : To guarantee the quality and properties of the product: Store in a well-ventilated place. Store in original container. Keep container tightly closed to avoid moisture absorption and contamination.  
Incompatible materials : Oxidising agents. Strong acids. Alkalines.  
Storage temperature : 0 – 30 °C (Relative air humidity: <50%)  
Heat and ignition sources : Keep away from heat, sparks and flames. Keep out of direct sunlight.

### 7.3. Specific end use(s)

3D-Printer filament.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### 8.1.1 National occupational exposure and biological limit values

Methanol (67-56-1)	
EU - Indicative Occupational Exposure Limit (IOEL)	
Local name	Methanol
IOELV TWA (mg/m <sup>3</sup> )	260 mg/m <sup>3</sup>
Notes	Skin
Regulatory reference	COMMISSION DIRECTIVE 2006/15/EC
Ireland - Occupational Exposure Limits	
Local name	Methanol [Methyl alcohol]
OEL (8 hours ref) (mg/m <sup>3</sup> )	260 mg/m <sup>3</sup>
OEL (8 hours ref) (ppm)	200 ppm
Regulatory reference	Chemical Agents Code of Practice 2020

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Methanol (67-56-1)	
United Kingdom - Occupational Exposure Limits	
Local name	Methanol
WEL TWA (mg/m <sup>3</sup> )	266 mg/m <sup>3</sup>
WEL TWA (ppm)	200 ppm
WEL STEL (mg/m <sup>3</sup> )	333 mg/m <sup>3</sup>
WEL STEL (OEL STEL) [ppm]	250 ppm
Remark (WEL)	Sk (Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity)
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

### 8.1.2. Recommended monitoring procedures

Monitoring methods	
Monitoring methods	Refer to European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) or equivalent national standard(s). Refer to European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) or equivalent national standard(s). Refer to European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) or equivalent national standard(s).

### 8.1.3. Air contaminants formed

No additional information available

### 8.1.4. DNEL and PNEC

Methanol (67-56-1)	
DNEL/DMEL (Workers)	
Acute - systemic effects, dermal	40 mg/kg bodyweight/day
Acute - systemic effects, inhalation	260 mg/m <sup>3</sup>
Acute - local effects, inhalation	260 mg/m <sup>3</sup>
Long-term - systemic effects, dermal	40 mg/kg bodyweight/day
Long-term - systemic effects, inhalation	260 mg/m <sup>3</sup>
Long-term - local effects, inhalation	260 mg/m <sup>3</sup>
DNEL/DMEL (General population)	
Acute - systemic effects, dermal	8 mg/kg bodyweight/day
Acute - systemic effects, inhalation	50 mg/m <sup>3</sup>
Acute - local effects, inhalation	50 mg/m <sup>3</sup>
Long-term - systemic effects, inhalation	50 mg/m <sup>3</sup>
Long-term - systemic effects, dermal	8 mg/kg bodyweight/day
Long-term - local effects, inhalation	50 mg/m <sup>3</sup>
PNEC (Water)	
PNEC aqua (freshwater)	20.8 mg/l

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PNEC aqua (marine water)	2.08 mg/l
PNEC aqua (intermittent, freshwater)	1540 mg/l
<b>PNEC (Sediment)</b>	
PNEC sediment (freshwater)	77 mg/kg dwt
PNEC sediment (marine water)	7.7 mg/kg dwt
<b>PNEC (Soil)</b>	
PNEC soil	3.18 mg/kg dwt
<b>PNEC (STP)</b>	
PNEC sewage treatment plant	100 mg/l

### 8.1.5. Control banding

No additional information available

## 8.2. Exposure controls

### 8.2.1. Appropriate engineering controls

#### Appropriate engineering controls:

Use process enclosures, local exhaust ventilation or other engineering controls to keep airborne levels below specified exposure limits. If user operations generate dust, fumes or mist, use ventilation to keep exposure to airborne particles below the exposure limit. Ventilation conditions (1 printer): Provide a good standard of general ventilation, not less than 2 air changes per hour (assumes a room volume of: 30 m<sup>3</sup>).

### 8.2.2. Personal protection equipment

#### 8.2.2.1. Eye and face protection

<b>Eye protection:</b>			
None under normal use. In molten state: Wear eye protection			
<b>Type</b>	<b>Use</b>	<b>Characteristics</b>	<b>Standard</b>
Safety glasses with side shields	In molten state		EN 166

#### 8.2.2.2. Skin protection

<b>Skin and body protection:</b>	
None under normal use. In molten state: Wear suitable protective clothing	
<b>Type</b>	<b>Standard</b>
Long sleeved protective clothing	EN 13688

#### Hand protection:

None under normal conditions. Use insulated gloves when handling this material hot					
<b>Type</b>	<b>Material</b>	<b>Permeation</b>	<b>Thickness (mm)</b>	<b>Penetration</b>	<b>Standard</b>
In molten state: Chemically resistant protective gloves, Heat-resistant	Nitrile rubber (NBR)	6 (> 480 minutes)	>0.35		EN 374, EN 407

#### 8.2.2.3. Respiratory protection

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<b>Respiratory protection:</b>			
None under normal use. In molten state: In case of insufficient ventilation, wear suitable respiratory equipment			
Device	Filter type	Condition	Standard
Air-Purifying Respirator (APR), disposable	Type B/P2		EN 140, EN 14387

### 8.2.2.4. Thermal hazards

#### Thermal hazard protection:

Risk of thermal burns on contact with molten product. Hazardous vapours may be released. In molten state: Wear respiratory protection/heat resistant gloves.

### 8.2.3. Other exposure controls

#### Environmental exposure controls:

Avoid release to the environment.

#### Other information:

Handle in accordance with good industrial hygiene and safety procedures. Do not eat, drink or smoke when using this product. Wash hands immediately after handling the product. Take off contaminated clothing and wash before reuse.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: Natural
Appearance	: Filament
Odour	: Slight
Odour threshold	: Not available
Melting point	: 163 °C
Freezing point	: Not applicable
Boiling point	: Not available
Flammability	: Non flammable
Explosive limits	: Not applicable
Flash point	: > 70 °C
Auto-ignition temperature	: 440 °C
Decomposition temperature	: > 210 °C
pH	: Not available
Viscosity, kinematic	: Not applicable
Solubility	: Water: Soluble Organic solvent: Dimethylsulfoxide (DMSO): Soluble
Vapour pressure	: Not available
Density	: 1.23 g/cm <sup>3</sup>
Relative density	: Not available
Relative vapour density at 20°C	: Not applicable
Particle size	: Not available
Particle size distribution	: Not applicable

### 9.2. Other information

#### 9.2.1. Information with regard to physical hazard classes

No additional information available

#### 9.2.2. Other safety characteristics

No additional information available

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### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7). Printing process: Avoid temperature above 230°C.

#### 10.5. Incompatible materials

Oxidising agents. Strong acids. Alkalines.

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Under fire conditions, hazardous fumes will be present: Carbon dioxide, Carbon monoxide.

### SECTION 11: Toxicological information

#### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Based on available data, the classification criteria are not met  
Acute toxicity (dermal) : Based on available data, the classification criteria are not met  
Acute toxicity (inhalation) : Based on available data, the classification criteria are not met

##### Methanol (67-56-1)

LD50 oral rat	1187 – 2769 mg/kg bodyweight Animal: rat
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Skin corrosion/irritation	: Based on available data, the classification criteria are not met
Serious eye damage/irritation	: Based on available data, the classification criteria are not met
Respiratory or skin sensitisation	: Based on available data, the classification criteria are not met
Germ cell mutagenicity	: Based on available data, the classification criteria are not met
Carcinogenicity	: Based on available data, the classification criteria are not met
Reproductive toxicity	: Based on available data, the classification criteria are not met

##### Methanol (67-56-1)

NOAEL (animal/male, F0/P)	< 1000 mg/kg bodyweight Animal: mouse, Animal sex: male
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STOT-single exposure	: Based on available data, the classification criteria are not met
STOT-repeated exposure	: Based on available data, the classification criteria are not met
Aspiration hazard	: Based on available data, the classification criteria are not met

#### PVA

Viscosity, kinematic	Not applicable
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#### 11.2. Information on other hazards

##### 11.2.1. Endocrine disrupting properties

Adverse health effects caused by endocrine disrupting properties : Contains no substances identified as having endocrine disrupting properties

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### 11.2.2 Other information

No additional information available

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.  
Hazardous to the aquatic environment, short-term (acute) : Not classified  
Hazardous to the aquatic environment, long-term (chronic) : Not classified

Methanol (67-56-1)	
LC50 fish 1	15400 mg/l Test organisms (species): Lepomis macrochirus
EC50 96h - Algae [1]	≈ 22000 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
NOEC (chronic)	208 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

### 12.2. Persistence and degradability

PVA	
Persistence and degradability	Product is biodegradable in aqueous environments (ISO 14851).

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

Component	
Polyvinylalcohol (PVA) compound (25213-24-5)	PBT: not relevant – no registration required vPvB: not relevant – no registration required
Methanol (67-56-1)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

### 12.6. Endocrine disrupting properties

Adverse effects on the environment caused by endocrine disrupting properties : Contains no substances identified as having endocrine disrupting properties

### 12.7. Other adverse effects

Additional information : Dissolved material in drains may be discharged to wastewater treatment installation .

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### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Regional legislation (waste)	: Dispose of in accordance with relevant local regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Ensure all waste water is collected and treated via a waste water treatment plant. Ensure all national/local regulations are observed.
Product/Packaging disposal recommendations	: Empty containers should be taken for recycling, recovery or waste in accordance with local regulation.

### SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number or ID number</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
<b>14.2. UN proper shipping name</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
<b>14.3. Transport hazard class(es)</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
<b>14.4. Packing group</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
<b>14.5. Environmental hazards</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available				

#### 14.6. Special precautions for user

##### Overland transport

Not regulated

##### Transport by sea

Not regulated

##### Air transport

Not regulated

##### Inland waterway transport

Not regulated

##### Rail transport

Not regulated

#### 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

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### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

##### 15.1.1. EU-Regulations

Listed on REACH Annex XVII (Restriction Conditions). The following restrictions are applicable:		
Reference code	Applicable on	Entry title or description
3(a)	Methanol	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 2.1 to 2.4, 2.6 and 2.7, 2.8 types A and B, 2.9, 2.10, 2.12, 2.13 categories 1 and 2, 2.14 categories 1 and 2, 2.15 types A to F
3(b)	Methanol	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 3.1 to 3.6, 3.7 adverse effects on sexual function and fertility or on development, 3.8 effects other than narcotic effects, 3.9 and 3.10
40.	Methanol	Substances classified as flammable gases category 1 or 2, flammable liquids categories 1, 2 or 3, flammable solids category 1 or 2, substances and mixtures which, in contact with water, emit flammable gases, category 1, 2 or 3, pyrophoric liquids category 1 or pyrophoric solids category 1, regardless of whether they appear in Part 3 of Annex VI to Regulation (EC) No 1272/2008 or not.
69.	Methanol	Methanol

Contains no substance(s) listed on the REACH Candidate List

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

##### 15.1.2. National regulations

No additional information available

#### 15.2. Chemical safety assessment

Not required

No chemical safety assessment has been carried out

### SECTION 16: Other information

Indication of changes:
Not applicable.

Training advice : Ensure staff are informed of and trained on the nature of exposure and basic actions to minimise exposure.

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	Chemical Abstract Service number
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods

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REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
vPvB	Very Persistent and Very Bioaccumulative
PBT	Persistent Bioaccumulative Toxic
SDS	Safety Data Sheet
<b>Full text of H- and EUH-statements:</b>	
Acute Tox. 3 (Dermal)	Acute toxicity (dermal), Category 3
Acute Tox. 3 (Inhalation)	Acute toxicity (inhal.), Category 3
Acute Tox. 3 (Oral)	Acute toxicity (oral), Category 3
Flam. Liq. 2	Flammable liquids, Category 2
H225	Highly flammable liquid and vapour.
H301	Toxic if swallowed.
H311	Toxic in contact with skin.
H331	Toxic if inhaled.
H370	Causes damage to organs.
STOT SE 1	Specific target organ toxicity – single exposure, Category 1

Safety Data Sheet applicable for regions : IE - Ireland;GB - United Kingdom

Safety Data Sheet (SDS), EU - Ultimaker

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.